



Dart Aerospace Ltd.
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RBW2905G00332-3G-7

Job Sheet 187862



Part No: RBW2905G00332-3G-7

Job Qty: 2 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/18

Job Tracking No:

Due Date: 12/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: URF 18-766 DWG RBW2905G00332-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/19/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	2 pcs		12/19/18	0.00	0.50	Small Fab-9		MLL DAS
110	QC	2 pcs		12/19/18	0.00	0.00	QC5		30
130	Packaging	2 pcs		12/19/18	0.00	0.00	Packaging3-2		DAS LLL 9-89
140	QC21-SA	2 Ea		12/19/18	0.00	0.00	QC21		21 DEC 18 2018

Part Op 100 - 1- Bend tube as per DWG 2- Assemble as per DWG RBW2905G00332-3G 3-Flare end for #6 flare fitting ***NOTE
Descriptions: SEE ATTACHED INTALLATION INSTRUCTIONS***For the lubricating fluid, please use 5606 oil (the same stuff we used for the damper testing)
130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
47 89895K451	Smooth-Bore Seamless 304 SS Tubing, 3/8" OD, 0.049" Wall Thickness	2 Ea (1 ea)	90-Start up Operation	5124853
34 6 BTX-S	Flare Nut, Steel	2 Ea (1 ea)	100-Small Fab	5074707
34 6 TX-S	Sleeve	2 Ea (1 ea)	100-Small Fab	5074709

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	89895K451	2	20	0
100-Small Fab	6 BTX-S	2	14	0
	6 TX-S	2	19	0



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1S

ie found.

Container No: S138268



Part: RBW2905G00332-3G-7

Job No: 187862

Serial No/Batch: S138268

Revision: 2

Inspector:

Exp Date:

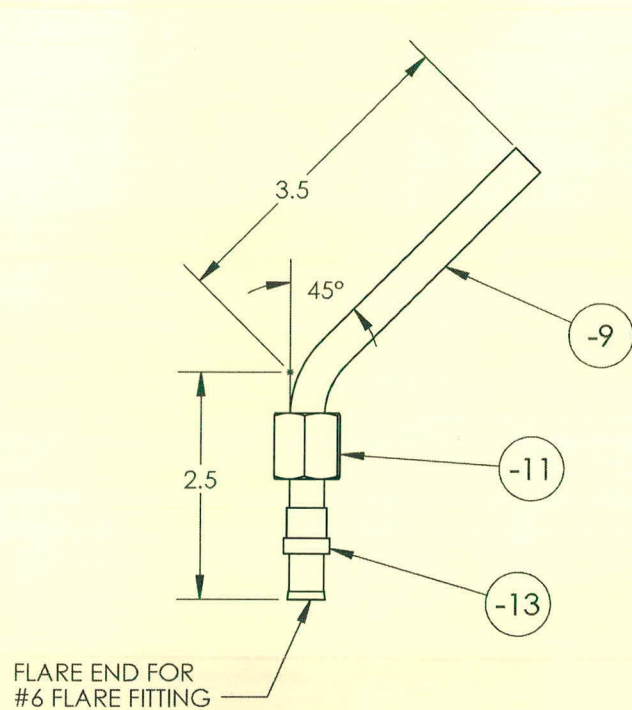
Instructions:

Date: 12/18/18

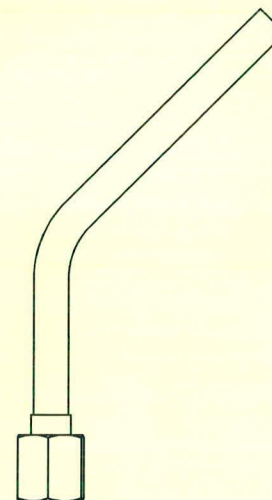
Plex 12/18/18 8:34 AM dart.lacelle.linda

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



(7)
TUBE ASSEMBLY



DART AEROSPACE	
TITLE ADAPTER ASSY, PCM PRESSURE LINE	
DWG NO. RBW2905G00332-3G-7	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 3/3/2011 SHEET 2 OF 2

